

SDE Servo Açılış Ekranı Nasıl Değiştirilir

SDE Servo fabrika ayarında keypad'te motor encoder feedback değerini gösterir. Bu **PC24** parametresinden değiştirilebilir. Açıklama aşağıdaki gibidir. Örneğin açılış ekranında motor devri gösterilmek istenir ise **PC24: 106** ayarlanmalıdır.

PC24	DMD	Status display option 0 y x x <u>x: display option after power on</u> 0: Motor feedback pulses 1: Motor feedback revolutions 2: Cumulative pulses of command 3: Cumulative turns of command 4: Accumulative pulses error 5: Command pulse frequency 6: Motor speed 7: Speed analog command/limit voltage 8: Speed input command/limit 9: Torque analog command/limit voltage A: Torque input command/limit B: Effective load ratio C: Peak load ratio D: DC bus voltage E: The ratio of load inertia to motor shaft F: Instantaneous torque 10: Regenerative load ratio 11~13: Z phase reference absolute pulse <u>y: assigned display after power on</u> 0: display option according varied control modes 1: display option according the x-digit of PC24 <table border="1"><thead><tr><th>Control mode</th><th>Initial display after power on</th></tr></thead><tbody><tr><td>position</td><td>motor feedback pulses</td></tr><tr><td>position/speed</td><td>motor feedback pulses/motor speed</td></tr><tr><td>speed</td><td>motor speed</td></tr><tr><td>speed/torque</td><td>motor speed / torque analog command</td></tr><tr><td>torque</td><td>torque analog command</td></tr><tr><td>torque/position</td><td>torque analog command/motor feedback pulses</td></tr></tbody></table>	Control mode	Initial display after power on	position	motor feedback pulses	position/speed	motor feedback pulses/motor speed	speed	motor speed	speed/torque	motor speed / torque analog command	torque	torque analog command	torque/position	torque analog command/motor feedback pulses	All	0000h ~0113h	-
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